SERVICE PROCEDURE
KN0413-KIT SPREADER HANDLE REPAIR KIT
MIDSIZE INSTALLATION

PURPOSE

This document outlines how to install the KN0413-KIT Spreader Handle Repair Kit – Midsize incase the lighted handle is bent/broken.

REQUIRED TOOLS:

- 8mm hex key
- 5mm hex key
- Blue Loctite™ 242
- Adjustable torque wrench

1. Removed lighted handle standoff bolts using a 8mm hex key.

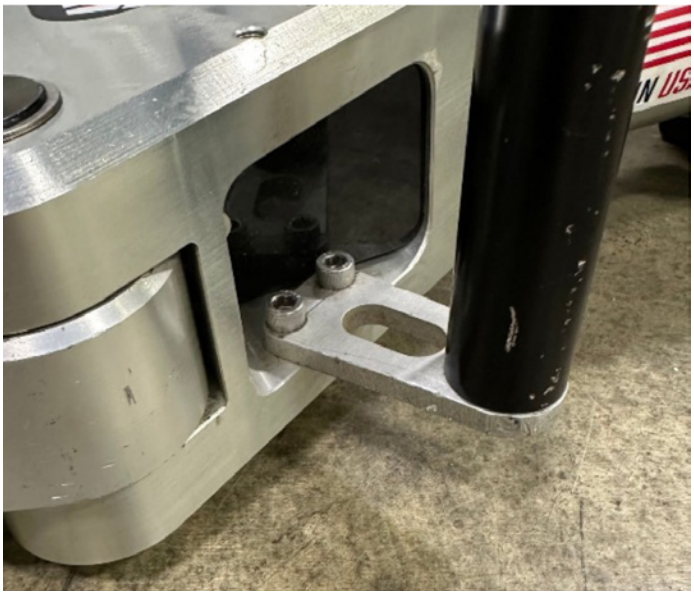
AMKUS RESCUE SYSTEMS
AMKUS.COM

4201 MONTDALE DRIVE, VALPARAISO, IN 46383-4098 USA
800-592-6587 · 219-548-5000

©Copyright AMKUS Rescue Systems 2024

2. Removed handle brackets using 5mm hex key.

3. Install replacement handle brackets using 5mm hex key. Apply blue Loctite™ and torque to 90in-lbs.
   Note: brackets can be mounted on inner side of the spreader body if preferred.



©Copyright AMKUS Rescue Systems 2024

4. Reinstall lighted handle using a 8mm hex key. Apply blue Loctite and torque to 10ft-lbs.

©Copyright AMKUS Rescue Systems 2024